

Customer	:	CU-DAR001 Dart Helicopters Services	Drawing Name	:	STRUT				
Job Number	:	36511							
Estimate Number	:	10954							
P.O. Number	:	N/A	Part Number	:	D2562013				
This Issue	:	12/21/2007	S.O. No.	:	N/A	Drawing Number	:	D2562 REV D	
Prsht Rev.	:	NC				Project Number	:	N/A	
First Issue	:	N/A	Type	:	SMALL /MED FAB	Drawing Revision	:	D	
Previous Run	:	36365				Material	:	N/A	
Written By	:	<u>HJ</u>	Due Date	:	1/20/2008	Qty:		10	Um: Each
Checked & Approved By	:	<u>PJ 071221</u>							
Comment	:	Est A 05.05.18 New Issue KJ/JLM							

1.0	M304TR0500W035	304 RD Tube .500 x .035W
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[illegible][illegible]

Batch M 106 S93

M 106593

SP 08/01/07

2.0 BRAKE NC NC BRAKE

[illegible][illegible]

Comment: NC BRAKE
Punch to length as per Dwg D2562

SB 08/01/07

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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[illegible][illegible]

Comment: SMALL/MED FAB RESOURCE
1- Bend end as per Dwg D2562 Angle "D"
2- Deburr

08/01/08 (10)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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[illegible]

Comment: INSPECT WORK TO CURRENT STEP

08/06/08 410

5.0	POWDER COATING	POWDER COATING
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1. The first step is to identify the key components of the system. This includes understanding the hardware, software, and data involved.

2. The second step is to define the requirements. This involves determining what the system is intended to do and what it needs to succeed.

3. The third step is to design the system. This includes creating a detailed plan for how the system will be built and how it will be tested.

4. The fourth step is to implement the system. This involves building the system according to the design and testing it to ensure it meets the requirements.

5. The fifth step is to maintain the system. This involves monitoring the system's performance and making any necessary adjustments.

M 106379

[illegible]

Comment: POWDER COATING
Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

m. 08/01/11

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 28/01/15
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 12/21/2007 7:27:22 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 36511

Part Number: D2562013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(10)

Comment: INSPECT POWDER COAT

BR 08-01-12

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

57270

8/10/14 (10)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

2008101/15

Job Completion



U 08101/15

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

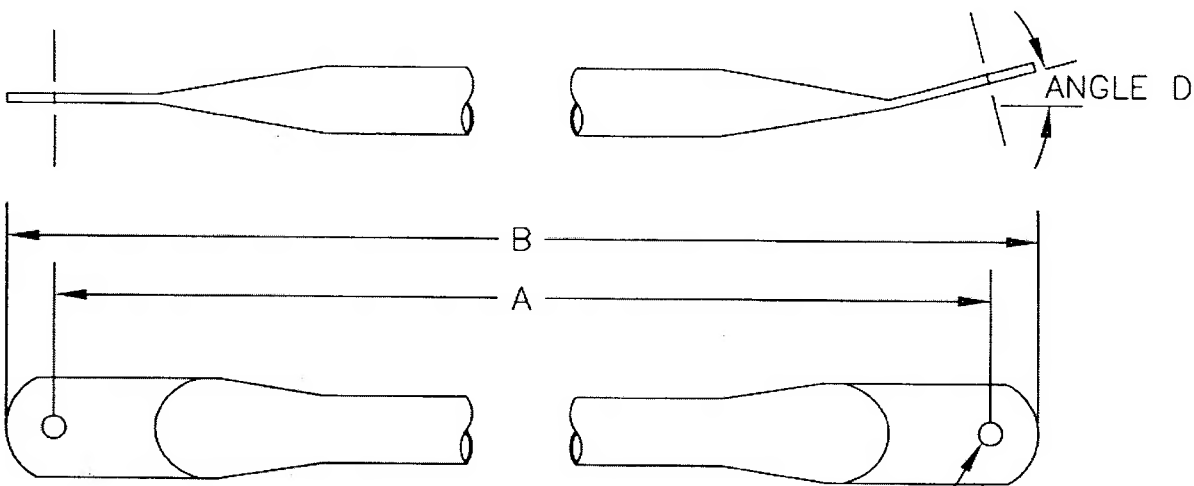
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	CP	DRAWN BY	RF	DART AEROSPACE LTD
CHECKED		APPROVED		HAWKESBURY, ONTARIO, CANADA
DATE	05.05.18	DRAWING NO.	D2562	REV. 0
		TITLE	STRUT	SHEET 1 OF 1
		SCALE	1:2	
A	96.05.01	NEW ISSUE		
B	98.10.15	UPDATED MATERIAL NOTE (TSR A603)		
C	02.06.05	ADD -005; ADD FINISH		
D	05.05.18	ADD -007/-011/-013; UPDATE -005		



PART #	DIM A	DIM B	DIA C	ANG D
D2562-001	19.68	20.48	-	10
D2562-003	20.37	21.17	-	18
D2562-005	29.00	29.80	-	30
D2562-007	19.22	20.02	-	0
D2562-011	25.79	26.59	-	16
D2562-013	26.63	27.43	-	24

GENERAL NOTES

- 1) MATERIAL: AISI 304/316/318 SS 0.500 OD X 0.035 WALL (REF DART SPEC. M304TR0.500W.035) ENSURE SEAMLESS TUBE IS USED
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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NO 36511

RELEASED

05.05.21

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